

INSPECTION TEST CERTIFICATE



CUSTOMER: MORTEZA ZAMANI
P.O. NO.: EXPORT INVOICE NO. 491443

Product Name		Dimension (mm)		Lot No.		Applicable Specification and Classification		Certificate No.		Date of Issue			
PHILARC 309L		4.0 X 350		53810197		AWS A5.4: E309L-16		20-08210		August 24, 2020			
CHEMICAL COMPOSITION (%) ACCORDING TO EN10204 TYPE 3.1													
Elements	C	Si	Mn	P	S	Cr	Mo	Ni	Cu				
Specifications													
All Weld Metal	0.03	0.66	1.13	0.027	0.010	22.94	0.08	12.29	0.10				
Elements													
Specifications													
All Weld Metal													
ACCORDING TO EN10204 TYPE 2.2													
Tensile Test of Deposited Metal				Impact Test of Deposited Metal				remarks/notes:					
Yield Strength at 0.2% offset (N/mm ²)		Tensile Strength (N/mm ²)		Elongation %		Test Temp. °C						Impact Value J	
Specifications													
All Weld Metal		507		585		39						N.R	
<i>Test results for mechanical properties, deposit or electrode composition and other properties were obtained from a weld produced and tested according to prescribed standards, and should not be assumed to be the expected results in a particular application or weldment. Actual results will vary depending on many factors, including, but not limited to, weld procedure, plate chemistry and temperature, weldment design and fabrication methods. Users are cautioned to confirm by qualification testing, or other appropriate means, the suitability of any welding consumable and procedure before use in the intended application.</i>						We hereby certify that this report is correct and that all test results are in compliance with the specification described herein.							
						 INDUSTRIAL WELDING CORPORATION							
						H.B. Pelantic Technical Department							